Injected at the right spot
small dimensions and deep range:
The new DF 12 nozzle with MultiPower heater

Direct-Flo™ 12
NEW
Key data
- MP24 nozzle heater with two heater zones in compact MultiPower design for the DF 12 nozzle series
- Maximum nozzle length of 625mm is standard

Design
- Heater coil in a metal sleeve, fully enclosed
- MultiPower design = One heater with two space-saving integrated heater zones
- Two grooves for thermocouples per heater zone
- Fixing clip for thermocouple
- Central compact cable outlet on the nozzle head
  → TC1/TC2: Thermocouple zone 1 and 2
  → PZ1/PZ2: Power zone 1 and 2
  → GRD: Grounding

Benefits
Design, production and assembly
- Simpler cutout geometry lowers mold cost → a)
- Increased freedom in mold design
- Simple heater installation via snap ring
- Thermocouple is easy to change
- Centering ring ensures the safe installation of the nozzle into the mold cutout

Operation
- Optimized thermal control over the entire length of the nozzle with low energy consumption
- Second thermocouple groove facilitates the installation of a spare thermocouple
- Increased stability of the mold through less milling
- Combined with the HEM miniature hydraulic actuator, this creates an extremely compact and strong valve gate unit → b)

Gating
- Injection points are feasible in a confined space
- Gating deep into the mold is possible
- Space-saving gating for the back molding of base materials, such as fabric or natural fiber mats