Heat manifold to process temperature and insert the VG pin through the sleeve seal. Check set between the sleeve seal and the VG pin (valve pin should be tight and hard to move by hand). If necessary re-adjust the sleeve seal per INCOE recommendations (see Sleeve Seal Adjustment document).

With piston in closed position (down), thread the pneumatic cylinder assembly on to the VG pin head adapter as shown until it contacts the pneumatic coupling. Install screws (4X). Adjust VG pin (see INCOE VG pin adjustment document)

安装并固紧防漏盖和插针螺冒。

With piston in closed position (down), thread the pneumatic cylinder assembly on to the VG pin head adapter as shown until it contacts the pneumatic coupling. Install screws (4X). Adjust VG pin (see INCOE VG pin adjustment document)